



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5605-1 Job Sheet 173989

Accounting Job RD17-1046-01



Part No: D5605-1

Job Qty: 4 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/8/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 3/30/18

Type: R+D

Description:

Note: TBD Dwg. D5605 Rev.A IPP Rev.A New issue 18/03/07 verified by:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/29/18	3/29/18	0.00	0.00	Start Up Machining-4		<i>M.P.</i> 18/03/12
100	Doosan	4 pcs	3/30/18	3/30/18	0.00	1.00	Doosan		<i>M.P.</i> 18/03/12
110	QC	4 pcs	3/30/18	3/30/18	0.00	0.00	QC2 Machining-4		<i>M.P.</i> 18/03/12
120	QC	4 pcs	3/30/18	3/30/18	0.00	0.00	QC8 Machining-4		<i>M.P.</i> 18/03/12
130	Packaging	4 pcs	3/30/18	3/30/18	0.00	0.00	Packaging3-2	<i>ST 177</i>	<i>30-6-18-03-12</i> MAR 13 2018
140	QC21-SA	4 Ea	3/30/18	3/30/18	0.00	0.00	QC21		<i>21</i> MAR 13 2018

Part Op 100 - 1-Turn as per Folio FB925 Folio Rev: ____ Dwg Rev: ____ 2-Deburr

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.625	303 Round Bar 0.625"	.9360 ft (.234 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.625	1	8	0

Part Specifications

Specifications could not be found.

Plex 3/8/18 1:34 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
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CANADA
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Container No: S050305



Part: D5605-1

Job No: 173989

Serial No/Batch: S050305

Revision: A

Inspector:

Date: 03/12/18

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RETURN TO
ENGINEERING

UNCONTROLLED COPY

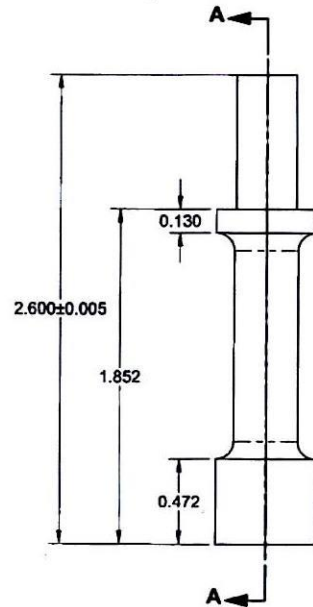
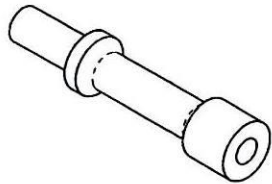
SUBJECT TO AMENDMENT

WITHOUT NOTICE

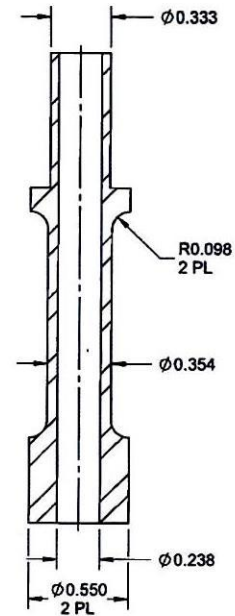
WORK ORDER

NO. 173989

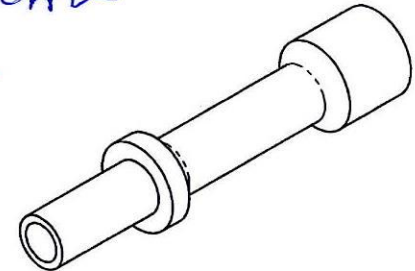
MAR 08 2018



D5605-1 SPACER



SECTION A-A



NOTES:

- 1) MATERIAL: AISI 303 ROUND BAR PER ASTM A582
(REF DART SPEC M303R)
- 2) FINISH: PASSIVATE PER AMS-QQ-P-35 TYPE II
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: 0.06 lbs

RELEASED

2018 MAR 06
E.N. 18-776

APPROVED

A		NEW ISSUE		AJS	18.02.13
REV.		DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE USA, INC. EUGENE, OR		REV. A SHEET 1 OF 1	
DRAWN	AJS				
CHECKED	RF	DRAWING NO.		SCALE	
MFG. APPR.	JFS	D5605		NTS	
APPROVED	HS	TITLE			
DE APPR.	CP	SPACER			
DATE	18.02.13				

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